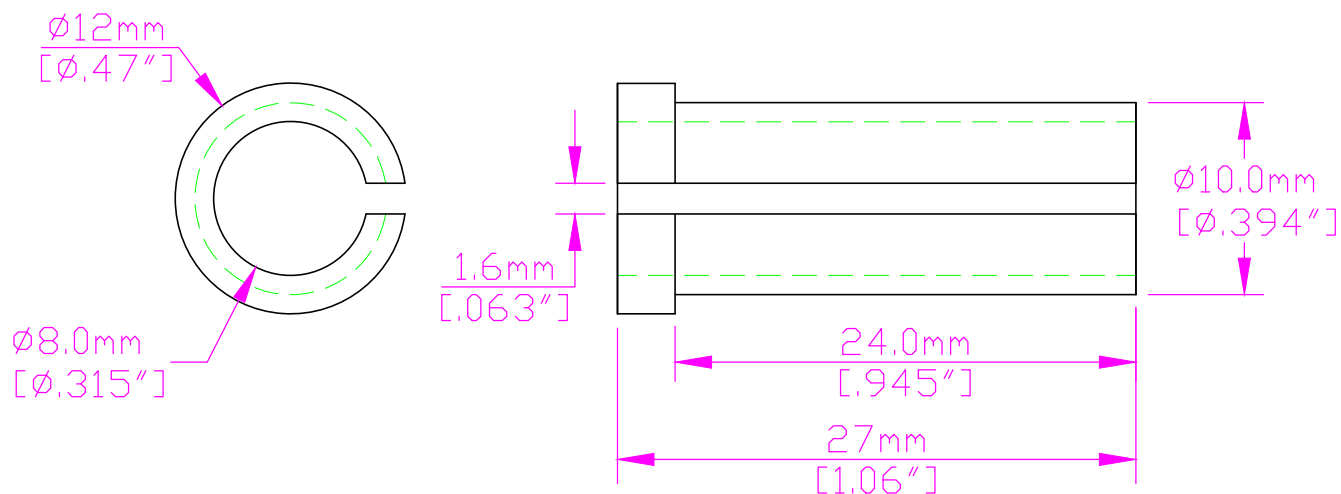


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-09

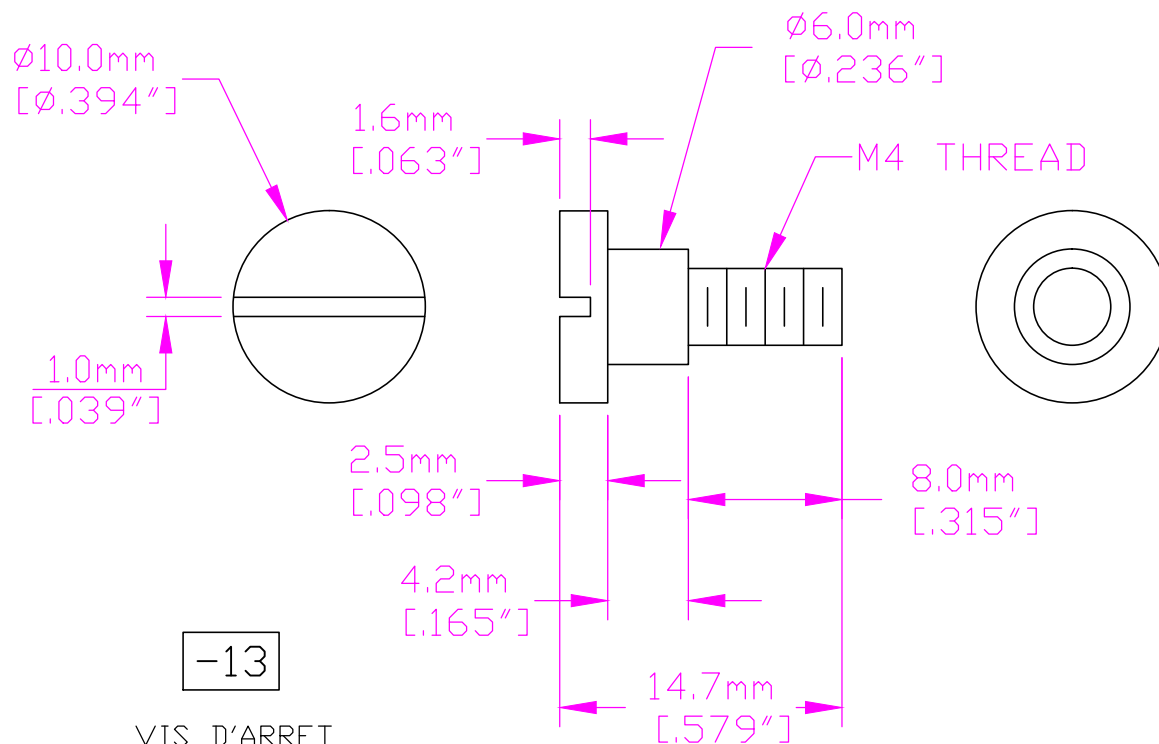
DOUILLE EXPANSIBLE
SPLIT BUSHING

SEE FILE FOR OTHER PARTS FOR THIS TOOL

			DRAWN BY: COLE	RB RED BARN MACHINE	
			APPROVED	TITLE	
			HEAT TREAT	BUSHING	
			FINISH SPEC	DWG NO. 8007607200	
			BLACK OXIDE	SCALE NTS	
PART #	QTY	DESCRIPTION	USED ON MODEL	DATE 12-26-02	
-09	1	BUSHING - 12mm x 27mm [1/2" x 1 1/16"]	ARRIUS 2F	SHEET 1 of 1	
			TOLERANCES ON:		
			DECIMALS .XXX ± .010 FRACTIONS ± 1/32		
			.XX ± .03 ANGLES ± 5°		
			X ± .1		
			UNLESS OTHERWISE SPECIFIED		
			1. BREAK ALL SHARP EDGES		
			.015 x 45° PR .015 R		
			2. DIMENSIONAL LIMITS APPLY AFTER PLATING		

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-13

VIS D'ARRET
STOP SCREW

SEE FILE FOR OTHER PARTS FOR THIS TOOL

BUY OUT IF POSSIBLE

BUY OUT IF POSSIBLE			DRAWN BY: COLE		<div><div>RB</div>RED BARN MACHINE</div>		
			APPROVED				
			HEAT TREAT		TITLE		
			FINISH SPEC				
			BLACK OXIDE		STOP SCREW		
			TOLERANCES ON:				
			DECIMALS		8007607200		
			.XXX ±.010				
			.XX ±.03		ANGLES ±5°		
			X ±.1				
					1. BREAK ALL SHARP EDGES		
					2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
					DATE		
					SHEET		

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

USED ON MODEL ? 	DRAWN BY: COLE	<div>RB</div> RED BARN MACHINE	
	CHECKED		
	HEAT TREAT FINISH SPEC	TITLE	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ±.5° .X ± .1		
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DWG NO. PART #	REV.
SCALE NTS	DATE 4-18-02	SHEET 1 of 1	